



COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION AIR QUALITY PROGRAM

STATE ONLY OPERATING PERMIT

Issue Date:	February 16, 2021	Effective Date:	March 1, 2021	
Expiration Date:	February 28, 2026			

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.

State Only Permit No: 07-03064

Federal Tax Id - Plant Code: 81-1139656-1

Owner Information Name: COVE MTN WOOD PROD Mailing Address: 4168 COVE MOUNTAIN RD ROARING SPRING, PA 16673-8213 **Plant Information** Plant: COVE MTN WOOD PROD/TAYLOR TWP Location: 07 **Blair County** 07921 Taylor Township SIC Code: 2511 Manufacturing - Wood Household Furniture **Responsible Official** Name: NEVIN SWEIGART Title: OWNER Phone: (814) 329 - 0484 Permit Contact Person Name: NEVIN SWEIGART Title: OWNER Phone: (814) 329 - 0484 [Signature] WILLIAM R. WEAVER, SOUTHCENTRAL REGION AIR PROGRAM MANAGER

COVE MTN WOOD PROD/TAYLOR TWP



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SECTION A. Site Inventory List

Source	ID Source Name	Capacity/Throughput	Fuel/Material
101	MILLWORKING OPERATIONS		
102	LINEAR COATING BOOTH		
103	COATING SPRAY BOOTH		
C101	MILLWORKING DUST COLLECTOR		
C102	DRY FILTERS		
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S101	DUST COLLECTOR STACK		
S102	LINEAR COATING BOOTH STACK		
S103	COATING BOOTH STACK		

PERMIT MAPS	
$\begin{array}{c} PROC \\ 101 \end{array} \xrightarrow{CNTL} C101 \end{array} \xrightarrow{STAC} S101 \end{array}$	
$\begin{array}{c} PROC\\ 102 \end{array} \longrightarrow \begin{array}{c} CNTL\\ C102 \end{array} \longrightarrow \begin{array}{c} STAC\\ S102 \end{array}$	
$\begin{array}{c} PROC \\ 103 \end{array} \longrightarrow \begin{array}{c} CNTL \\ C103 \end{array} \longrightarrow \begin{array}{c} STAC \\ S103 \end{array}$	





#001 [25 Pa. Code § 121.1] Definitions. Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1. #002 [25 Pa. Code § 127.446] **Operating Permit Duration.** (a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit. (b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit. #003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)] Permit Renewal. (a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit. (b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official. (c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office. (d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413. (e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j). (f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application. #004 [25 Pa. Code § 127.703] **Operating Permit Fees under Subchapter I.** (a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year. (1) For a synthetic minor facility, a fee equal to: (i) Four thousand dollars (\$4,000) for calendar years 2021-2025. (ii) Five thousand dollars (\$5,000) for calendar years 2026-2030. (iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.



SECTION B. General State Only Requirements

(2) For a facility that is not a synthetic minor, a fee equal to:

(i) Two thousand dollars (\$2,000) for calendar years 2021—2025.

(ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026—2030.

(iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.

(b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]

Transfer of Operating Permits.

(a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.

(b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.

(c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]

Inspection and Entry.

(a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:

(1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;

(2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;

(3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;

(4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.

(b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.

(c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

#007 [25 Pa. Code §§ 127.441 & 127.444]

Compliance Requirements.

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:





- (1) Enforcement action
- (2) Permit termination, revocation and reissuance or modification
- (3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

#008 [25 Pa. Code § 127.441]

Need to Halt or Reduce Activity Not a Defense.

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

#009 [25 Pa. Code §§ 127.442(a) & 127.461]

Duty to Provide Information.

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

#010 [25 Pa. Code § 127.461]

Revising an Operating Permit for Cause.

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

(1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.

(2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.

(3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.

(4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]

Operating Permit Modifications

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:





(b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless precluded by the Clean Air Act or its regulations.

(c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

(d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.

(e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#012 [25 Pa. Code § 127.441]

Severability Clause.

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

#013 [25 Pa. Code § 127.449]

De Minimis Emission Increases.

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NOx from a single source during the term of the permit and 5 tons of NOx at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM10 from a single source during the term of the permit and 3.0 tons of PM10 at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:



(1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.

(2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.

(3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.

(4) Space heaters which heat by direct heat transfer.

(5) Laboratory equipment used exclusively for chemical or physical analysis.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:

(1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.

(2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.

(3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.

(f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.

(g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.

(h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

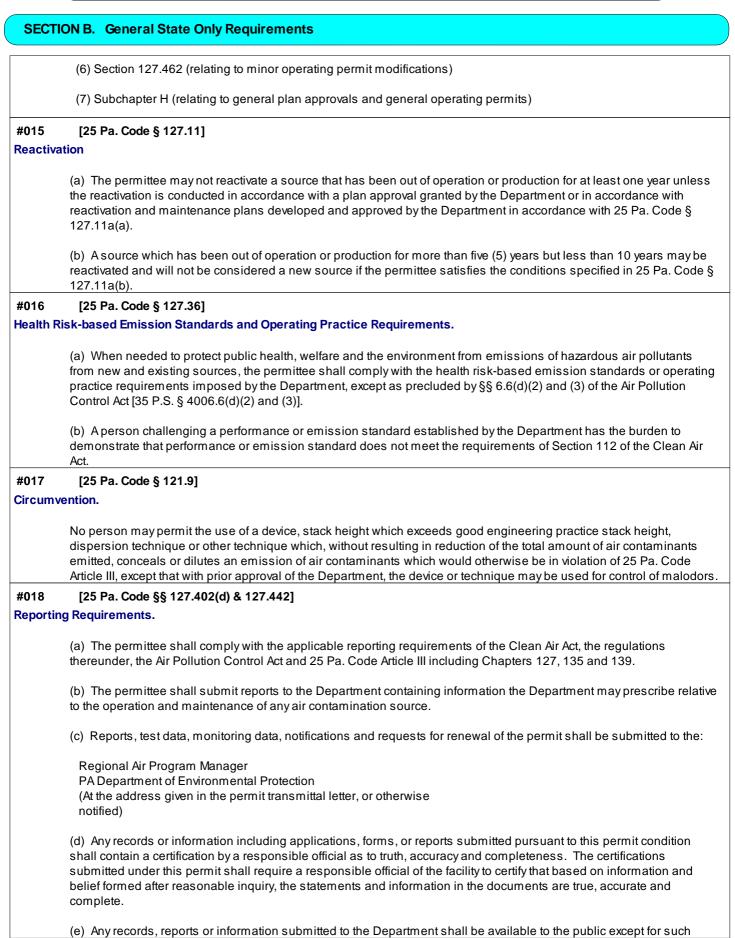
#014 [25 Pa. Code § 127.3]

Operational Flexibility.

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

- (1) Section 127.14 (relating to exemptions)
- (2) Section 127.447 (relating to alternative operating scenarios)
- (3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)
- (4) Section 127.449 (relating to de minimis emission increases)
- (5) Section 127.450 (relating to administrative operating permit amendments)









SECTION B. General State Only Requirements records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility. #019 [25 Pa. Code §§ 127.441(c) & 135.5] Sampling, Testing and Monitoring Procedures. (a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable. (b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139. #020 [25 Pa. Code §§ 127.441(c) and 135.5] Recordkeeping. (a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information: (1) The date, place (as defined in the permit) and time of sampling or measurements. (2) The dates the analyses were performed. (3) The company or entity that performed the analyses. (4) The analytical techniques or methods used. (5) The results of the analyses. (6) The operating conditions as existing at the time of sampling or measurement. (b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit. (c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions. #021 [25 Pa. Code § 127.441(a)] **Property Rights.** This permit does not convey any property rights of any sort, or any exclusive privileges. #022 [25 Pa. Code § 127.447] Alternative Operating Scenarios. The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.





#023 [25 Pa. Code §135.3]

Reporting

(a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

#024 [25 Pa. Code §135.4]

Report Format

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.





I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §123.1] Prohibition of certain fugitive emissions

No person shall permit the emission into the outdoor atmosphere of any fugitive air contaminant from a source other than the following:

(a) Construction or demolition of a building or structure.

(b) Grading, paving and maintenance of roads and streets.

(c) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.

(d) Clearing of land.

(e) Stockpiling of material.

(f) Sources and classes of sources other than those identified above, for which the operator has obtained a determination from the Department, in accordance with 25 Pa. Code Section 123.1(b), that fugitive emissions from the source, after appropriate control, meet the following requirements:

(1) The emissions are of minor significance with respect to causing air pollution.

(2) The emissions are not preventing or interfering with the attainment or maintenance of any ambient air standard.

002 [25 Pa. Code §123.2]

Fugitive particulate matter

No person shall emit particulate matter into the outdoor atmosphere from a source specified in Condition #001 if the emissions are visible at the point the emissions pass outside the person's property.

003 [25 Pa. Code §123.31]

Limitations

No person shall permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in such a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

004 [25 Pa. Code §123.41]

Limitations

No person shall permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

(a) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.

(b) Equal to or greater than 60% at any time.

005 [25 Pa. Code §123.42]

Exceptions

The emission limitation of 25 Pa. Code Section 123.41 shall not apply when:

(a) The presence of uncombined water is the only reason for failure of the emission to meet the limitation.

(b) The emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.

(c) The emission results from sources specified in Section C, Condition #001.





II. TESTING REQUIREMENTS.

006 [25 Pa. Code §127.441] Operating permit terms and conditions.

Upon the request of the Department, the permittee shall provide adequate sampling ports, safe sampling platforms and adequate utilities for the performance by the Department of tests on such sources. In the request, the Department will set forth the time period in which the facilities shall be provided as well as the specifications for such facilities.

007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The Department reserves the right to require exhaust stack testing of the sources referenced in this permit as necessary during the permit term to verify emissions for purposes including emission fees, malfunctions or permit condition violations.

III. MONITORING REQUIREMENTS.

008 [25 Pa. Code §123.43]

Measuring techniques

Visible emissions may be measured using either of the following:

1) A device approved by the Department and maintained to provide accurate opacity measurements.

2) Observers, trained and certified, to measure plume opacity with the naked eye or with the aid of devices approved by the Department.

009 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall conduct a weekly inspection around the plant periphery during daylight hours when the plant is in production to detect visible emissions, fugitive visible emissions and malodors as follows:

(a) Visible emissions in excess of the limits stated in Section C, Condition #004. Visible emissions may be measured according to the methods specified in Section C, Condition #008, or alternately, plant personnel who observe such emissions may report the incidence of visible emissions to the Department within two hours of each incident and make arrangements for a certified observer to verify the visible emissions.

(b) The presence of fugitive visible emissions beyond the plant property boundaries, as stated in Section C, Condition #002.

(c) The presence of odorous air contaminants beyond the plant property boundaries as stated in Section C, Condition #003.

IV. RECORDKEEPING REQUIREMENTS.

010 [25 Pa. Code §127.441]

Operating permit terms and conditions.

All records required by this operating permit shall be maintained for the most recent five-year period and made available to Department representatives upon request.

011 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a) The permittee shall maintain records of the weekly inspections referenced in Section C, Condition #009. The records shall include, at a minimum, the following information:

(1) The name of the company representative monitoring each inspection.

(2) The date and time of each inspection.





(3) The wind direction during each inspection.

(4) A description of the visible emissions, fugitive visible emissions (beyond the plant property boundaries), and malodorous air contaminants (beyond the plant property boundaries) observed, if any, and actions taken to mitigate them. If no visible emissions or fugitive visible emissions or malodors are observed, then document that none were observed.

(b) The permittee shall retain these records for a minimum of five (5) years. The records shall be made available to the Department upon its request.

012 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall calculate monthly emissions for each calendar month and total emissions for each consecutive 12month period for volatile organic compounds (VOCs) and hazardous air pollutants (HAPs). The monthly emissions shall be calculated on a source by source basis.

013 [25 Pa. Code §135.3]

Reporting

Source owners or operators shall maintain and make available upon request by the Department, records including computerized records that may be necessary to comply with 25 Pa. Code Sections 135.3 and 135.21 (relating to reporting, and emission statements). These may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions. If direct recordkeeping is not possible or practical, sufficient records shall be kept to provide the needed information by indirect means.

V. REPORTING REQUIREMENTS.

014 [25 Pa. Code §127.442]

Reporting requirements.

The permittee shall report malfunctions which occur at the facility to the Department. A malfunction is any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner that may result in an increase in air emissions above minor significance. Failures that are caused in part by poor maintenance or careless operation are not malfunctions. Malfunctions shall be reported as follows:

(a) Malfunctions which pose an imminent danger to public health, safety, welfare and the environment, shall be immediately reported to the Department by telephone. The telephone report of such malfunctions shall occur no later than two hours after discovery of the incident. Telephone reports can be made to the Air Quality Program at (814) 946-7294 during normal business hours, or to the Department's Emergency Hotline 866-825-0208 at any time. The Emergency Hotline phone number is changed/updated periodically. The current Emergency Hotline phone number can be found at https://www.dep.pa.gov/About/Regional/SouthcentralRegion/Pages/default.aspx.

(1) The notice shall describe the:

- (i) name and location of the facility;
- (ii) nature and cause of the malfunction or breakdown;
- (iii) time when the malfunction or breakdown was first observed;
- (iv) expected duration of excess emissions; and
- (v) estimated rate of emissions.

(2) The owner or operator shall notify the Department immediately when corrective measures have been accomplished.

(3) The permittee shall submit a written report of instances of such malfunctions to the department, in writing, within three (3) days of the of the telephone report.

(4) The owner or operator shall submit reports on the operation and maintenance of the source to the Regional Air Program Manager at such intervals and in such form and detail as may be required by the Department. Information





required in the reports may include, but is not limited to, process weight rates, firing rates, hours of operation, and maintenance schedules.

(b) Unless otherwise required by this permit, any other malfunction that is not subject to the reporting requirements of (a) above, shall be reported to the Department, in writing, within five (5) days of discovery of the malfunction.

(c) Malfunctions shall be reported to the Department at the following address:

PADEP Air Quality District Supervisor 3001 Fairway Drive Altoona, PA 16602

015 [25 Pa. Code §135.3]

Reporting

a) Unless otherwise approved in writing by DEP, the permittee shall submit by March 1 of each year a source report for the preceding calendar year. The report shall include information for all previously reported sources, new sources which were first operated during the preceding calendar year and sources modified during the same period which were not previously reported.

b) The source owner or operator may request an extension of time from the Department for the filing of a source report, and the Department may grant the extension for reasonable cause.

016 [25 Pa. Code §135.4]

Report format

All source reports shall contain sufficient information to enable the Department to complete its emission inventory. Source reports shall be made by the source owner or operator in a format specified by the Department.

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

017 [25 Pa. Code §123.1]

Prohibition of certain fugitive emissions

The permittee shall take all reasonable actions to prevent particulate matter from the sources identified in Section C, Condition #001(a) through (f) from becoming airborne. These actions shall include, but are not limited to, the following:

(a) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads, or the clearing of land.

(b) Application of asphalt, oil, water or suitable chemicals on dirt roads, material stockpiles and other surfaces which create airborne dusts.

(c) Paving and maintenance of roadways.

(d) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

018 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Operation of any air emissions source is contingent upon proper operation of its associated emissions control sytem, unless otherwise approved by the Department.





019 [25 Pa. Code §127.441] Operating permit terms and conditions.

All air pollution sources and air pollution control devices referenced in this permit shall be operated and maintained in accordance with the manufacturer's general recommendations and good air pollution control practices.

020 [25 Pa. Code §129.14] Open burning operations

No person may permit the open burning of material at the facility except when the open burning operations result from:

(1) A fire set to prevent or abate a fire hazard, when approved by the Department and set by or under the supervision of a public officer.

(2) Any fire set for the purpose of instructing personnel in fire fighting, when approved by the Department.

(3) A fire set for the prevention and control of disease or pests, when approved by the Department.

(4) A fire set in conjunction with the production of agricultural commodities in their unmanufactured state on the premises of the farm operation.

(5) A fire set for the purpose of burning domestic refuse, when the fire is on the premises of a structure occupied solely as a dwelling by two families or less and when the refuse results from the normal occupancy of the structure.

(6) A fire set solely for recreational or ceremonial purposes.

(7) A fire set solely for cooking food.

This permit does not constitute authorization to burn solid waste pursuant to Section 610(3) of the Solid Waste Management Act, 35 P.S. Section 6018.610(3), or any other provision of the Solid Waste Management Act.

VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IX. COMPLIANCE SCHEDULE.

No compliance milestones exist.



COVE MTN WOOD PROD/TAYLOR TWP



SECTION D. Source Level Requirements

Source ID: 101

Source Name: MILLWORKING OPERATIONS

Source Capacity/Throughput:



I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §123.13]

Processes

No person shall permit the emission into the outdoor atmosphere of particulate matter from the Millworking Operations in a manner that the concentration of particulate matter in the effluent gas exceeds 0.04 grain per dry standard cubic foot.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall weekly, monitor and record pressure drop readings on dust collector, Source ID C101 to assure proper operation in accordance with the manufacturer's requirements.

A maintenance log shall be maintained of all repairs performed on the dust collector, including, but not limited to bag change-out and repairs to the dust collector.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

003 [25 Pa. Code §127.441] Operating permit terms and conditions.

The dust collector, Source ID C101 shall be equipped with instrumentation to monitor the differential pressure across the collector on a continuous basis.

004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The dust collector, Source ID C101, shall be operated at all times when the Millworking Operations are in operation.





SECTION D. Source Level Requirements

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

COVE MTN WOOD PROD/TAYLOR TWP



SECTION D. Source Level Requirements

Source ID: 102

Source Name: LINEAR COATING BOOTH

Source Capacity/Throughput:

Conditions for this source occur in the following groups: SG01

SG02

PROC		CNTL	STAC	
102	-	C102	S102	

I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

COVE MTN WOOD PROD/TAYLOR TWP



SECTION D. Source Level Requirements

Source ID: 103

Source Name: COATING SPRAY BOOTH

Source Capacity/Throughput:

Conditions for this source occur in the following groups: SG01

 $\begin{array}{c} \mathsf{PROC} \\ \mathsf{103} \end{array} \xrightarrow{\mathsf{CNTL}} \mathsf{C103} \xrightarrow{\mathsf{STAC}} \\ \mathsf{S103} \end{array}$

I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

SG02

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).





Group Name: SG01

Group Description: Surface coating operations

Sources included in this group

ID	Name
102	LINEAR COATING BOOTH
103	COATING SPRAY BOOTH

I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §123.13]

Processes

No person shall cause or permit the emission into the outdoor atmosphere of particulate matter from any Source Group ID SG01 coating booth in such a manner that the concentration of particulate matter in the effluent gas exceeds 0.04 grain per dry standard cubic foot.

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The total volatile organic compound (VOC) emissions from wood furniture manufacturing operations shall be less than 25 tons per year, based on a consecutive 12-month running total.

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

As an alternative to compliance with the VOC content limitations of 25 Pa Code 129.52 as specified in Condition #004, the permittee may demonstrate compliance by using an emissions averaging approach as specified in Section E, Source Group SG02, Condition #001

004 [25 Pa. Code §129.52]

Surface coating processes

(a) The VOC content, as applied of the surface coatings utilized in wood furniture manufacturing surface coating operations shall be equal to or less than the appropriate allowables (expressed as lbs VOC per lb coating solids) as specified in Table I (category 11) of 25 Pa. Code § 129.52.

(1) Topcoats and enamels	3.0
(2) Washcoat	14.3
(3) Final repair coat	3.3
(4) Basecoats	2.2
(5) Cosmetic specialty coatings	14.3
(6) Sealers	3.9

(b) The VOC standards of subsection (a) above, do not apply to a coating used exclusively for determining product quality and commercial acceptance, touch-up and repair and other small quantity coatings if the coating meets the following criteria:

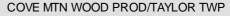
(1) The quantity of coating used does not exceed 50 gallons per year for a single coating and a total of 200 gallons per year for all coatings combined for the facility.

(2) The permittee requests in writing, and the Department approves, in writing, the exemption prior to use of the coating.

(c) The VOC content of the as applied coating, expressed in units of weight of VOC per weight of coating solids, shall be calculated as follows:

VOC = (Wo) / (Wn)

Where:



SECTION E.



VOC = VOC content in lb VOC/lb of coating solids

Source Group Restrictions.

Wo = Weight percent of VOC (Wv - Ww - Wex)

Wv = Weight percent of total volatiles (100% - weight percent solids)

Ww = Weight percent of water

Wex = Weight percent of exempt solvents

Wn = Weight percent of solids of the as applied coating

[25 Pa. Code Section 129.52 Table I Category 11, 129.52(h)(1) and (2), and 129.52(b)(1)(iii)]

II. TESTING REQUIREMENTS.

005 [25 Pa. Code §129.52] Surface coating processes

Sampling and testing shall be done in accordance with the procedures and test methods specified in Chapter 139 (relating to sampling and testing).

[25 Pa. Code Section 129.52(b)(1)(iv)]

III. MONITORING REQUIREMENTS.

006 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall demonstrate the VOC/HAP content of each surface coating by one of the following methods:

(a) For surface coatings applied as they are received from the manufacturer, the permittee may demonstrate compliance with the applicable standard by obtaining EPA Method 24 certification testing from the manufacturer, or by maintaining VOC/HAP data sheets from the manufacturer.

(b) In the absence of EPA Method 24 certification testing from the manufacturer, or VOC/HAP data sheets from the manufacturer, allowed under part (a), above, the permittee shall perform EPA Method 24 certification testing on all surface coatings applied as received from the manufacturer.

(c) The permittee may use calculated VOC content values in lieu of EPA Method 24 certification testing for multi-part surface coatings where the permittee maintains VOC/HAP data sheets for all surface coating constituents (i.e. coatings, pigments, thinners/cutting solvents), and also maintains documentation from the manufacturer as to the recommended mix ratio of the parts. In the event of any inconsistency between the calculated VOC content and data obtained from EPA Method 24 certification testing, the latter shall take precedence.

007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall weekly, inspect the coating booth filters and monitor pressure drop readings across the filters on each coating booth in Source Group ID SG01 to assure proper operation in accordance with the manufacturer's requirements.

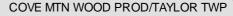
The permittee shall keep records of the weekly pressure drop readings and coating booth filter inspections as well as any coating booth filter replacements.

IV. RECORDKEEPING REQUIREMENTS.

008 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Manufacturer-supplied VOC/HAP data sheets for all coatings applied at this facility shall be kept on site for the most recent five years and shall be made available to Department representatives upon request.





009 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall keep detailed records of the following:

a. All EPA Method 24 certification testing provided by the manufacturer for all solvent-borne coatings.

b. All EPA Method 24 certification testing performed on all solvent-borne coatings.

010 [25 Pa. Code §127.441] Operating permit terms and conditions.

The permittee shall calculate and record VOC emissions from wood furniture manufacturing operations for each calendar month and for each consecutive 12-month period.

011 [25 Pa. Code §129.52] Surface coating processes

The permittee shall maintain records sufficient to demonstrate compliance with this section. At a minimum, the permittee shall maintain daily records of the following:

(1) The following parameters for each coating, thinner and other component as supplied and as applied

(a) The coating identification (name and number)

(b) The Table I surface coating process category (e.g., Wood furniture manufacturing operations - 11(e) cosmetic specialty coatings)

- (c) VOC content stated in lb VOC / lb coating solids
- (d) The volume used (gallons).
- (e) The mix ratio
- (f) The density at 25 Degrees Celsius (lb/gallon)
- (g) The weight percent of total volatiles (100% weight percent solids)
- (h) The weight percent water
- (i) The weight percent exempt solvents
- (j) The weight percent of VOC (weight percent total volatiles weight percent water weight percent exempt solvents)
- (k) The volume percent solids
- (I) The weight percent solids
- (m) The VOC content (lb/gallon)
- (n) The HAP content, by type (lb/gallon)

(2) The type and amount of clean-up solvent usage (gallons).

(3) The HAP (by type) and VOC content of clean-up solvents used (lb/gallon).

(4) Volume and identification of waste coatings, solvents, or mixtures sent off-site for recycling or disposal.

(5) Volume of any coating used exclusively for determining product quality and commercial acceptance, touch-up and repair and other small quantity coatings used in accordance with Condition #004(b) in this Section.

(6) Volume of any cosmetic specialty coatings applied using atomized air spray equipment and records that document how you comply with Condition #016(b) in this Section.

The records shall be maintained for a period of the most recent 5 years and be made available upon request.

[Additional authority for this condition is derived from 25 Pa Code, Section 129.52(c)]





V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

012 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall not allow the operation of any Source Group ID SG01 coating booth unless it is equipped with dry filters designed for particulate matter control.

013 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Unless otherwise approved by DEP in writing, the permittee shall not allow the operation of any Source Group ID SG01 coating booth unless it is equipped with media filters designed for odor control.

014 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Pursuant to the Best Available Technology (BAT) provisions of 25 PA Code §§ 127.1 and 127.12, the permittee shall adhere to the following workpractices:

(a) Store all VOC containing materials, including used shop towels, in normally closed containers. All containers shall be nonabsorbent.

(b) All mixing and storage containers used for VOC-containing materials shall be kept closed at all times except when depositing or removing these materials. All mixing activities shall be performed in enclosed equipment or containers equipped with covers.

(c) Good housekeeping practices shall be followed at all times. Spills of materials containing VOCs shall be minimized and shall be cleaned up immediately with cleaning cloths or other methods that will minimize the evaporation of VOCs into the atmosphere.

(d) Solvent-laden cleaning cloths shall be kept in normally closed containers when not in use.

(e) All VOC containing materials shall be conveyed from one location to another in closed containers or pipes.

(f) Minimize VOC emissions from cleaning of application, storage, mixing and conveying equipment by ensuring that equipment cleaning is performed without atomizing the cleaning solvent, and all spent solvent is captured in normally closed containers.

015 [25 Pa. Code §127.441] Operating permit terms and conditions.

Coating booths, in Source Group ID SG01 shall each be equipped with a device to measure the pressure drop across the coating booth filters.

016 [25 Pa. Code §129.52] Surface coating processes

(a) A person may not cause or permit the emission into the outdoor atmosphere of VOCs from the application of wood furniture coatings unless the coatings are applied using electrostatic, airless, curtain coating, roller coating, hand rolller, hand brush, flow coating, dip coating or high volume-low pressure application equipment.

(b) Air atomized sprays may be used to apply cosmetic specialty coatings if the volume of the cosmetic specialty coating is less than five percent by volume of the total coating used at the facility or to apply final repair coatings.

[25 Pa. Code Section 129.52(f)]





VII. ADDITIONAL REQUIREMENTS.

017 [25 Pa. Code §127.441]

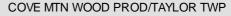
Operating permit terms and conditions.

The permittee shall provide the following information to obtain credit for waste coatings and solvents sent off-site for recycling or incineration at a legally permitted facility:

(a) gallons per quarter of waste solvents, coatings or mixtures shipped from the facility.

(b) waste profile or sampling data for each shipment.

(c) identification of the waste disposal company for each shipment.





Group Name: SG02

Group Description: VOC Emissions Averaging Approach Pursuant to § 129.51

Sources included in this group

ID	Name
102	LINEAR COATING BOOTH
103	COATING SPRAY BOOTH

I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee may use the following emissions averaging approach as an alternative to meeting the requirements of 25 Pa. Code Section 129.52 in Section E, Source Group SG01, Condition #004(a):

(1) The permittee shall use the emissions averaging approach in order to demonstrate compliance for all sealers, topcoats, washcoats, final repair coats, basecoats, and cosmetic specialty coatings used on a facility-wide basis, including any future coatings in those categories, whether compliant or non-compliant.

(2) Total allowable emissions, compliant coatings (AECC) shall be calculated as follows on a monthly basis:

AECC = sumi(Vi x Di x Hi x Ri)

Where:

i = material

Vi = volume of material i used on each source

Di = density of material i

Hi = the weight fraction of solids contained in material i

Ri = the regulatory VOC content limit in pounds of VOC per pound of solids for material i.

(3) Total actual emissions (TAE) shall be calculated as follows on a monthly basis:

 $TAE = sumi(Vi \times Di \times Gi)$

Where:

i = material

Vi = volume of material I used on each source

- Di = density of material i
- Gi = the weight fraction of VOCs contained in material i
- (4) TAE shall be less than or equal to AECC.
- (5) The permittee shall keep the following records:
- (i) Daily records of the following data:

(A) name of material;

(B) product number;

(C) material density;

(D) volume of each material used on each source;

- (E) VOC content in pounds per pound of solids for each material;
- (F) VOC content in percent by weight for each material;
- (G) the solids content in percent by weight for each material; and,
- (H) the regulatory VOC content limit in pounds of VOC per pound of solids for each material.

(ii) Monthly calculations of AECC (Allowable Emissions, Compliant Coatings) and TAE (Total Actual Emissions) used to verify that TAE is less than or equal to AECC.





(6) The permittee shall submit annual reports of the calculations of AECC and TAE verifying that TAE is less than or equal to AECC. The annual reports shall be submitted to the Department no later than March 1 for the previous calendar year.

[Additional authority for this condition is derived from 25 Pa Code Section 129.51]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).



COVE MTN WOOD PROD/TAYLOR TWP



SECTION F. Alternative Operation Requirements.

No Alternative Operations exist for this State Only facility.





SECTION G. Emission Restriction Summary.

No emission restrictions listed in this section of the permit.





SECTION H. Miscellaneous.

The following miscellaneous sources do not require any work practice standards, testing, monitoring, reporting and recordkeeping requirements:

0.193 mmBtu/hr natural gas fired boiler (Coatings Building)

0.200 mmBtu/hr natural gas fired boiler (Woodworking/Shop Building)





****** End of Report ******